SAFETY DATA SHEET

According to Regulation (EC) No 1907/2006 (REACH)

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1. IDENTIFICATION OF THE SUBSTANCE AND THE COMPANY

Trademark:	NORYL*
Product Code:	RN0611-7R1D117-0-NOR
Product Description:	Polyphenylene ether [CASRN 25134-01-4]/High impact polystyrene [CASRN 9003-55-8] and/or polystyrene [CASRN 9003-53-6] blend
Product Type:	Commercial Product, Contains post-consumer recycled material
Recommended use:	May be used to produce molded or extruded articles or as a component of other industrial products.
Company:	SABIC Innovative Plastics B.V. Plasticslaan 1 P.O. Box 117 4600 AC Bergen op Zoom The Netherlands
Manufacturer:	SABIC Innovative Plastics B.V. Plasticslaan 1 P.O. Box 117 4600 AC Bergen Op Zoom The Netherlands
Emergency Telephone Number:	Bergen op Zoom +31(0)164-292911 (24/24)
Emergency Transportation/CHEMTREC (24 HOUR):	800 424-9300 (USA) +1 703-527-3887 (globally, outside USA)
E-mail:	webinquiries@sabic-ip.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW:

- Pellets with slight or no odor
- Spilled material may create slipping hazard
- Can burn in a fire creating dense, toxic smoke
- Molten plastic can cause severe thermal burns
- Fumes produced during melt processing may cause eye, skin, and respiratory tract irritation. Severe over-exposure may result in nausea, headache, chills, and fever. See below for additional effects.
- Secondary operations, such as grinding, sanding, or sawing can produce dust which may present an explosion or respiratory hazard.

Skin Contact: May cause skin irritation in susceptible persons.

Eye Contact: Resin particles, like other inert materials, are mechanically irritating to eyes.

Inhalation: Pellet inhalation unlikely due to physical form. Processing fumes from PPE resin are not considered toxic. In acute inhalation tests, laboratory rats were exposed to processing fumes at concentrations exaggerating those that would likely occur in workplace situations. During the exposure periods (6 hour duration) signs of eye and nasal irritation were observed. These signs of irritation disappeared shortly after the animals were removed from the exposure chamber. No deaths or signs of toxicity were noted during the fume exposure period. There were no distinct or consistent treatment related tissue or organ changes noted in gross necropsies.

Ingestion: Pellet ingestion unlikely due to physical form.

Other Information: Cool skin rapidly with cold water after contact with molten material. Heating can release hazardous gases. Hazardous fumes can also occur in post-processing operations.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Not a hazardous substance or preparation according to EC-directives 1999/45/EC and 1272/2008/EC unless indicated.

Chemical Name	CAS Number	ELINCS / EINECS-No.:	Weight %	Classification:
Bisphenol-A-bis(diphenyl phosphate)	5945-33-5		10-30	Classification: R53
Carbon black	1333-86-4	2156099	0.1-1.0	-

Chemical Name	SABIC Recom.(8 Hr)*	MAC (15 min. TWA)	MAC (8hr TWA)
Bisphenol-A-bis(diphenyl phosphate)	Not established	not determined	not determined
Carbon black	Not established	3.5 mg/m^3 10 mg/m^3 Inhalable dust. 5 mg/m^3 Respirable dust.	3.5 MG/m^3 (TOT DUST)

Remarks: This product consists primarily of high molecular weight polymers which are not expected to be hazardous. The ingredients in this product are present within the polymer matrix and are not expected to be hazardous.

4. FIRST AID MEASURES

If Inhalation: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. If symptoms persist, call a physician.

On skin contact: Wash off immediately with soap and plenty of water. Immediately cool the skin by rinsing with cold water after contact with hot material. Consult a physician.

On contact with eyes: Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes. If eye irritation persists, consult a specialist.

On ingestion: No hazards which require special first aid measures.

Precautions: Cool molten product on skin with plenty of water. Do not remove solidified product. Do not peel polymer from the skin.

5. FIRE-FIGHTING MEASURES

Autoignition Temperature: 490 °C (914°F) estimated

Explosive Limits

upper: Not determined
lower: Not determined

Suitable Extinguishing Media: Use dry chemical, CO2, water spray or "alcohol" foam. Water is the best extinguishing medium. Carbon dioxide and dry chemical are not generally recommended because their lack of cooling capacity may permit re-ignition on larger resin fires (blobs, drools, etc.).

Unsuitable Extinguishing Media for Safety Reasons: Do not use a solid water stream as it may scatter and spread fire.

Hazardous Decomposition Products: Carbon monoxide, carbon dioxide (CO2), triarylphosphate ester fragments, oxides of phosphorus, hydrocarbons fragments.

Hazards from Combustion Products: Fire will produce dense black smoke containing hazardous combustion products, carbon oxides, hydrocarbon fragments.

Special Protective Equipment for Firefighters: In the event of fire, wear self-contained breathing apparatus (EU: NEN-EN137).

Specific Hazards: Take precautionary measures against static discharges. During processing, dust may form explosive mixture in air. Thermal decomposition can lead to release of irritating gases and vapors.

6. ACCIDENTAL RELEASE MEASURES

Clean up: Sweep up and shovel into suitable containers for disposal. Do not create a powder cloud by using a brush or compressed air.

Personal Precautions: See section 8.

Environmental Precautions: Do not flush into surface water or sanitary sewer system. Material should not be released into the environment.

7. HANDLING AND STORAGE

Handling: Handle in accordance with good industrial hygiene and safety practices. Provide for appropriate exhaust ventilation and dust collection at machinery. Avoid dust formation. All metal parts of the mixing and processing equipment must be earthed.

Storage: Store in closed container in a dry and cool area. Keep away from heat sources and sources of ignition.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Exposure limits: No components with information, unless noted below

Carbon black - 1333-86-4

France INRS (VME)	3.5 mg/m^3
Netherlands OEL - MAC	3.5 mg/m^3
UK EH40 MEL (TWA)	WEL_TWA: 3.5 mg/m^3 ; WEL_STEL: 7 mg/m^3
Spain - Valores Limite Ambientales - VLE	VLA-ED: 3.5 mg/m^3
Denmark TWA Data - Threshold Limit Values (TLV):	ANM: p_K ; GR: 3.5 mg/m^3
Sweden Threshold Limit Values Data -	NGV: 3 mg/m^3 totaldamm
Portugal - TWAs	VLE-MP: 3.5 mg/m^3 ; NOT: A_4; FUND: Pulmão
Norway Exposure Limit Values Data - Threshold Limit Value:	KONS: 3.5 mg/m^3
Ireland Exposure Limit Values Data - Time Weighted Average (TWA):	TWA 3.5 mg/m^3 ; STEL 7 mg/m^3
Greece - OEL	DT_1 3.5 mg/m^3 ; DT_2 7 mg/m^3
Finland Exposure Limit Values Data - Time Weighted Average (TWA):	HTP_8: 3.5 mg/m^3 ; HTP_15: 7 mg/m^3
Italy - OEL	3.5 mg/m^3

**SABIC Recommended Exposure Limits have been established for certain chemicals.*

Engineering Measures to Reduce Exposure: In the case of hazardous fumes, wear self-contained breathing apparatus. Wear face-shield and protective suit for abnormal processing problems. Handle in accordance with good industrial hygiene and safety practice. Provide for appropriate exhaust ventilation at machinery.

Hand Protection: Protective gloves should be worn. (EU: NEN-EN 374).

Eye Protection: Safety glasses with side-shields. (EU: NEN-EN 165-166).

Respiratory Protection: In the case of hazardous fumes, wear self contained breathing apparatus. In case of insufficient ventilation wear suitable respiratory equipment. (EU: NEN-EN149).

Body Protection: Long sleeved clothing (EU: NEN-EN 340-369-465).

Hygiene Measures: When using, do not eat, drink or smoke.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State:	Solid
Appearance:	Pellets
Color:	Same as color code
Odor:	Slight
Melting point/range:	Various
Autoignition Temperature:	490 °C (914°F) estimated
Vapor Pressure:	Negligible
Water Solubility:	Insoluble
Evaporation Rate:	Negligible
Specific gravity:	>1; (water = 1)
VOC content (%):	Negligible
Explosive Limits	
Explosion Limits	Not determined
upper:	Not determined
Explosion Limits	Not determined
lower:	Not determined

10. STABILITY AND REACTIVITY

Stability:	Stable under ambient conditions. Hazardous polymerisation does not occur.
Conditions to Avoid:	To avoid thermal decomposition, avoid elevated temperatures. Heating can result in the formation of gaseous decomposition products, some of which may be hazardous. Avoid temperatures above 490 °C without adequate ventilation.
Hazardous Decomposition Products:	Trace levels of triarylphosphate esters, phenols, styrene, hydrocarbons.
Incompatible Products:	Strong acids, strong oxidizing agents

11. TOXICOLOGICAL INFORMATION

LD50/oral/rat:	>5000 mg/kg
LD50/dermal/rabbit:	>2000 mg/kg
Subchronic Toxicity:	No information available In a 13 week dust inhalation study, laboratory rats were exposed to up to 50 mg/m^3 PPE dust for 6 hrs/day for 13 weeks with a 13-week non-exposure recovery period. There was no evidence of systemic toxicity at the highest dose. Localized toxicity was observed in the lungs and regional lymph nodes of the 50 mg/m^3 exposure group. These findings decreased in severity in the 7 and 1 mg/m^3 exposure groups. A no adverse effect level for PPE is estimated to be 7 mg/m^3 and a no observable effect level is 1 mg/m^3.
Primary Irritation:	Substance does not generally irritate and is only mildly irritating to the skin
IARC:	Not listed
OSHA:	Not regulated
NTP:	Not tested
Remarks:	The toxicological data has been taken from products of similar composition.
Special Studies:	Polyphenylene ether: In two independent 2 year dietary studies, purebred beagles and laboratory rats were fed polyphenylene ether resin powder (up to 10% by weight in the animal diet). In both studies, there were no adverse effects on physical appearance, behavior, growth, food consumption, survival, clinical laboratory results, organ weights or gross or microscopic pathology. In a 6 month chronic inhalation study, rats and guinea pigs exposed 6 hrs/day to up to 300 mg/m^3 PPE dust developed no physical, nutritional, hematologic, clinical or pathological reaction except to lung tissue changes which consisted of macrophage accumulation, many of which were degenerative in the pulmonary alveoli. Polyphenylene ether is not a mutagen by Ames (Salmonella) Assay with and without activation. Carbon Black: The International Agency for Research on Cancer (IARC) has determined that carbon black is a class 2B known animal and possible human carcinogen by the route of inhalation. Rats exposed to high doses of carbon black by inhalation developed statistically significant increases in lung fibrosis and lung tumors. Carbon Black: The scientific discussions about the carcinogenic potential of inorganic low solubility particles (fine dust) including carbon black has not been concluded. Many inhalation toxicologists believe the lung fibrosis and tumors that developed in rats following exposure to carbon black result form massive accumulation of small dust particles that overwhelm the clearance mechanism and produce what is termed "lung overload," an effect considered to be rat specific and not relevant to humans. In addition, based on epidemiological studies, no causal link between carbon black exposure and cancer risk in humans has been demonstrated.

12. ECOLOGICAL INFORMATION

Ecotoxicity Effects: Do not flush into surface water or sanitary sewer system.

Ecotoxicity - Invertebrate Data: Ecological damages are not known or expected under normal use.

Germany VCI (WGK): 0

13. DISPOSAL CONSIDERATIONS

Waste from residues / unused products: Where possible recycling is preferred to disposal or incineration. Dispose of in accordance with local regulations.

Contaminated Packaging: Empty containers should be transported/delivered using a registered waste carrier for local recycling or waste disposal

EWC waste disposal no: 702 - waste from the manufacture, formulation, supply and use of plastics, synthetic rubber and man-made fibres.

14. TRANSPORT INFORMATION

Transport Classification: Not regulated as hazardous for shipment, unless noted below, under current transportation guidelines.

DOT

ADR/RID/ADN

IMDG

ICAO

IATA-DGR

15. REGULATORY INFORMATION

This substance is classified and labelled according to Annex I of Directive 67/548/EEC, as amended.

International Inventories:

TSCA (USA):	Listed
DSL (Canada):	Listed
EINECS/ELINCS (Europe):	Listed
ENCS (Japan):	Listed
IECSC (China):	Listed
KECL (Korea):	Listed
PICCS (Philippines):	Listed
AICS (Australia):	Listed
NZIoC (New Zealand):	Listed
REACH Information:	For this product's REACH related information, please contact webinquiries@sabic-ip.com

Other Inventory Information:
A "Listed" entry above means all chemical components are on the respective inventory list and/or a qualifying exemption exists for one or more components. A "Not listed" entry above indicates one or more components is restricted from import or manufacture into that country/region. Articles are exempt from registration and are therefore not listed on the national chemical inventories.

California Proposition 65:
Components in this product known to the State of California to cause cancer and/or reproductive effects, are listed below:

Chemical Name	Weight %	California Proposition 65:
Toluene 108-88-3	0.01-0.10	Type of Toxicity: female ; Type of Reproductive Toxicity: developmental
Carbon black 1333-86-4	0.1-1.0	Listed: February 21, 2003 Carcinogenic. (airborne, unbound particles of respirable size)

RoHS EU Directive 2002/95/EC:
This product complies with RoHS - it does not intentionally contain banned chemicals.

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+188-1699-6168 (ShangHai)
+852-6957-5415 (HongKong)

16. OTHER INFORMATION

NORYL* is a trademark of SABIC Innovative Plastics IP BV

SDS Scope:
Europe: Conforms to Regulation (EC) No 1907/2006 (REACH)
This document is also applicable in other countries and regions.

Prepared by: Product Stewardship & Toxicology

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End of Safety Data Sheet